

# Technical Data Sheet

## BASECOAT ACTIVATOR

**DESCRIPTION:** Wheelkote **Basecoat Activator** is an activator that can be used in the basecoat to improve adhesion, increase recoat time, improve repairability, and increase overall durability. Basecoat Activator also provides better flexibility and enhanced color holdout.

| PRODUCT & ADDITIVES: | PRODUCT | ITEM #             | SIZE   |
|----------------------|---------|--------------------|--------|
|                      |         | Basecoat Activator | 162105 |
|                      |         |                    |        |

**COMPATIBLE SUBSTRATES:** See paint manufacturers recommendations for compatible substrates.

**SAFETY ASPECTS:**



Users should review the Safety Data Sheet (SDS) and product label for the material to be used to determine possible health hazards, appropriate engineering controls and precautions to be observed in the use of the material. Copies of the SDS and product label are available upon request.

**MIXING RATIOS:** Mix basecoat according to recommendations.

**Add 10% Basecoat Activator at a rate of 3 ounces (8 capfuls) per reduced ready to spray quart of basecoat color.**

**NUMBER OF COATS:** For best results apply the basecoat as recommended on the Wheelkote Basecoat TDS.

**FLASH TIMES:** See Basecoat TDS.

- DIRECTIONS:**
1. Read all warnings and directions prior to using this product.
  2. Mix Wheelkote Basecoat according to TDS recommendations.
  3. Add 10% Basecoat Activator at a rate of 3 ounces (8 capfuls) per reduced ready to spray quart of basecoat color. Adjust accordingly.
  4. After the addition of the basecoat activator, be sure to stir or shake the mixture well before use.
  5. Apply basecoat color according to recommendations.

**NOTE: Use activated basecoat within two (2) hours of activation for optimum performance. Once the basecoat color has been activated the pot life is approximately 8 hours @ 70 degrees F. Discard unused activated basecoat color after it has exceeded the pot life time.**

**CLEANING EQUIPMENT** Clean equipment immediately with Autokote lacquer thinner.

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**TECHNICAL DATA:**



|                              |   |
|------------------------------|---|
| Color                        | Clear   |
| Activator/Hardener           | Basecoat Hardener                                 |
| Mix Ratio                    | 10% / 3 oz. per sprayable quart of basecoat color |
| V.O.C. Limit                 | 2.46 lbs/gal (295 g/l)                            |
| Sprayable V.O.C.             | 2.46 lbs/gal (295 g/l)                            |
| % Solids Sprayable by Weight | 70%   |
| Package Size                 | ½ Pint  |
| Case Quantity                | 12  |
| Shelf Life                   | 12 months unopened                                |

*All data given below are MAXIMUM THEORETICAL VALUES based on the product AS CURRENTLY FORMULATED. Variations may occur on individual batches due to adjustments made during production.*

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