

Technical Data Sheet

CLEARCOAT EDGE BLENDER

DESCRIPTION:

Clearcoat Edge Blender is a specialty solvent formulated for dissolving the edge created when blending urethane clearcoats and single stage urethane systems. Clearcoat Edge Blender is a Low VOC products.

*SHAKE PRIOR TO USING

PRODUCT & ADDITIVES:

PRODUCT	ITEM #	SIZE
Clearcoat Edge Blender	162001	Aerosol
Clearcoat Edge Blender	162002	Quart

COMPATIBLE SUBSTRATES:

Clearcoat Edge Blender may be used on all urethane clearcoats and single stage color systems.

SURFACE PREPARATION:

Scuff sand blend area with 800 to 1200 grit sandpaper

SAFETY ASPECTS:



Users should review the Safety Data Sheet (SDS) and product label for the material to be used to determine possible health hazards, appropriate engineering controls and precautions to be observed in the use of the material. Copies of the SDS and product label are available upon request.

DIRECTIONS FOR USE:

(Mixing for applicastion)

WK.162001 (Aerosol)

1. Immediately spray one light coat over the blend edge, if necessary wait 30 seconds and apply second light coat.
2. Invert can and purge after use.
3. After clearcoat or single stage has cured, lightly polish blend edge.

WK.162002 (Quart)

1. Apply basecoat extending into scuff area.
2. Apply clearcoat extending beyond the basecoat color while keeping the clearcoat edge within the scuffed area.
3. Allow final coat of clear to flash for 2 to 5 minutes.
4. Mix 2 parts ready to spray clearcoat to 1 part WK.162002
5. Apply one coat of 2:1 mixture over the overspray edge
6. Empty paint gun and add 100% of WK.162002 (1 part)
7. Apply one light coat over the blend edge, if necessary wait 30 seconds and apply a second light coat. Do not over apply the WK.162002.
8. After product is cured, lightly polish if needed.

Single Stage may be blended using the same procedures.

DRY TIME:

See recommendation on clearcoat or single stage TDS

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TECHNICAL DATA:



Color	Clear
Activator/Hardener	N/A
Mix Ratio	RTS = Ready To Spray
Reducer	N/A
Additives	N/A
Number of Coats	1-2 medium coat(s)
Flash Time	2 to 3 minutes
Final Flash Time	5 minutes maximum
Dry Time	Top coat after final flash
Gun Set-Up	Refer to Table on Page 1
Air Pressure @ Gun	Refer to Table on Page 1
V.O.C. Limit	0.70 lbs/gal (85 g/l)
Sprayable V.O.C.	4.5 compliant use
% Solids Sprayable by Weight	2 - 7%
Package Size	Quart
Shelf Life	12 months unopened

All data given below are MAXIMUM THEORETICAL VALUES based on the product AS CURRENTLY FORMULATED. Variations may occur on individual batches due to adjustments made during production.

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