



# Technical Data Sheet

## 1K HIGH BUILD PRIMER WHITE / GREY / BLACK

**DESCRIPTION:** 1K High Build Primer surfacer is formulated for use on wheels with fast drying, high build, and easy to sand characteristics.

\*SHAKE WELL PRIOR TO USING

**PRODUCT:**

PRODUCT	ITEM #	SIZE
1K High Build Primer White	129006	15 oz. Aerosol
1K High Build Primer Grey	129008	15 oz. Aerosol
1K High Build Primer Black	129010	15 oz. Aerosol

**COMPATIBLE SUBSTRATES:**

- Properly prepared OEM finishes
- Previously painted surfaces
- Fillers and putties
- Properly prepared plastic
- Small sand through areas

**SAFETY ASPECTS:**



Users should review the Safety Data Sheet (SDS) and product label for the material to be used to determine possible health hazards, appropriate engineering controls and precautions to be observed in the use of the material. Copies of the SDS and product label are available upon request.

**SURFACE PREP:**



Clean area to be primed thoroughly of all dirt, grease, wax and oil using AK.9101 and/or AK.9001.

Sand area to be primed with P180 to P320 grit sandpaper



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### DIRECTIONS:

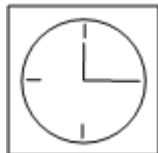


- 1 Clean area to be sanded and primed with AK.9101 Wax & Grease Remover
- 2 Sand area to be primed with 180 to 320 grit sandpaper
- 3 Clean area to be primed with wax and grease remover.
- 4 Shake the 1K Primer well!! Shake the can at least two (2) minutes after ball is heard.
- 5 Hold can six (6) to eight (8) inches from the surface. Apply two (2) to Three (3) medium wet coats following complete flash between coats. Multiple coats will produce better color holdout than a single heavy coat.
- 6 Invert can and purge after each use
- 7 After drying, sand with 320 grit or finer and topcoat.

### NUMBER OF COATS:

Apply two (2) to three (3) coats of 1K Primer Allow to flash completely between coats.

### DYING TIMES:



METAL TEMP: 78F / 25C

DRY TIME: 15 – 20 MINUTES

**NOTE:** AFTER DRYING AT THE ABOVE RECOMMENDED TIMES, FINAL SAND WITH 320 GRIT OR FINER GRIT SANDPAPER.



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### TECHNICAL DATA:



Color	White/Grey/Black
Number of Coats:	2 – 3 medium wet coats
Flash Time:	5 to 10 minutes
Dry Time:	15 to 20 minutes
Coating V.O.C.	3.26 lb/gal
Package Size	15 oz. Aerosol
Case Quantity:	12
Shelf Life	12 months unopened

*All data given below are MAXIMUM THEORETICAL VALUES based on the product AS CURRENTLY FORMULATED. Variations may occur on individual batches due to adjustments made during production.*

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