



Technical Data Sheet

PRIMER PRO 1K UNIVERSAL PRIMER GREY/BLACK

DESCRIPTION:

Primer Pro 1K Universal Primer is an ultra high performance 1K primer filler providing excellent build and exceptionally quick dry to sand times. Primer Pro 1K Universal Primer is formulated for use on rigid or flexible substrates with fast drying, high build, and easy to sand characteristics.

*SHAKE PRIOR TO USING

PRODUCT & ADDITIVES:

PRODUCT	ITEM #	SIZE
Primer Pro 1K Universal Primer Grey	3426	Aerosol
Primer Pro 1K Universal Primer Black	3436	Aerosol

COMPATIBLE SUBSTRATES:

- * Properly prepared OEM finishes
- * Body fillers & putties
- * Bare Steel & Galvanised Steel
- * Aluminum
- * Properly prepared SMC
- * Properly prepared fiberglass

SAFETY ASPECTS:



Users should review the Safety Data Sheet (SDS) and product label for the material to be used to determine possible health hazards, appropriate engineering controls and precautions to be observed in the use of the material. Copies of the SDS are available on the ordering portal. Click on the SDS button located under each product. You can also locate the SDS on the tech center website or call the technical department and request them.

SURFACE PREP:

Clean area to be primed thoroughly of all dirt, grease, wax and oil using Autokote Aqua-Kleen followed with Autokote Pre-Kleen Wax & Grease Remover.

Sand area to be primed with #180 to #320 grit sandpaper.



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DIRECTIONS:



1. Clean area to sanded and primed with Autokote Aqua-Kleen followed with Autokote Pre-Kleen Wax & Grease Remover.
2. Sand are to be primed with 180 – 320 grit sandpaper.
3. Clean area to be primed with Autokote Final-Kleen Wax & Grease Remover.
4. Shake Primer Pro 1K Universal Primer well! Shake at least 2 minutes after mixing ball is heard.
5. Hold can 9-10 inches from surface. Apply 2-3 medium wet coats allowing complete flash off between coats. Multiple coats will produce better color holdout than a single heavy coat.
6. Invert can and purge after each use.
7. Sand with 400 grit or finer and topcoat

NUMBER OF COATS:

Apply 2-3 coats of Primer Pro 1K. Allow to flash completely between coats.

DRYING TIMES:



METAL TEMP	DRY
68°F/20°C	10-15 minutes

Note: After drying at the above recommendations, final sand with 400 grit or finer grit sandpaper.



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TECHNICAL DATA:



Color	Grey, Black
Number of Coats	2 - 3 medium wet coats
Flash Time	1 - 2 minutes
Dry Time	10 - 15 minutes
Coating V.O.C.	
AK.3426 Grey	5.20 lbs/gal 623.8 g/L
AK.3436 - Black	5.20 lbs/gal 623.8 g/L
Package Size	16.9 oz Aerosol
Shelf Life	12 months unopened
Case Quantity	12

All data given below are MAXIMUM THEORETICAL VALUES based on the product AS CURRENTLY FORMULATED. Variations may occur on individual batches due to adjustments made during production.

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