



# Technical Data Sheet

## MATTE BLACK TRIM PAINT

**DESCRIPTION:** Autokote Matte Black is a low gloss durable exterior trim paint. Matte Black can be used on plastic, rubber, stainless steel and aluminum.

**PRODUCT & ADDITIVES:**

PRODUCT	ITEM #	SIZE
Matte Black Trim Paint	3246	12 oz. Aerosol

**COMPATIBLE SUBSTRATES:** Matte Black may be applied over:

- Plastic
- Rubber
- Stainless Steel
- Aluminum

**SAFETY ASPECTS:**



Users should review the Safety Data Sheet (SDS) and product label for the material to be used to determine possible health hazards, appropriate engineering controls and precautions to be observed in the use of the material. Copies of the SDS and product label are available upon request.

**INSTRUCTIONS:**



1. Clean area to be sanded with Pre-Kleen wax and grease remover.
2. Sand area to be painted with 320 grit or finer sandpaper.
3. Clean area to be painted with Final-Kleen wax and grease remover.
4. Shake contents well! Shake at least 2 minutes after mixing ball is heard.

**NOTE:** *Insufficient mixing may cause permanent plugging of the spray head.*

5. Hold can 6 to 8 inches from surface. Apply 1 to 2 medium wet coats allowing complete flash between coats.

**NOTE:** *Two thin coats are recommended rather than one heavy coat.*

6. Invert can and purge after each use.

**FLASH TIMES:** 5 to 10 minutes.

**DRYING TIMES:**

METAL TEMP	TACK FREE	FULL CURE
75°F/24°C	10 to 15 minutes	72 hours

**RECOATABILITY:** Matte Black may be recoated when coating is fully cured.

**FILM THICKNESS:** Approximately 1.0 - 1.2 mils per single coat.



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### TECHNICAL DATA



Color	Black
Total V.O.C.	5.96 lb/gal (715 g/l)
Exempt V.O.C.	5.34 lb/gal (640 g/l)
Package Size	12 oz. Aerosol
Case Quantity	12
Shelf Life	12 months unopened

*All data given below are MAXIMUM THEORETICAL VALUES based on the product AS CURRENTLY FORMULATED. Variations may occur on individual batches due to adjustments made during production.*

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