



SAFETY DATA SHEET

1. IDENTIFICATION

Product identifier

Product Name

Primafil Polyester Body Filler

Other means of identification

Product Code

7501

Recommended use of the chemical and restrictions on use

Recommended Use Uses
advised against

Lightweight body filler. For professional use
only. Uses other than recommended use.

Manufacturer Address

**Autokote Systems, LLC
119 Business Circle
Thomasville, GA 31792**

**Autokote Systems, LLC
Mailing Address
P.O. Box 3246
Thomasville, GA 31799**

800-801-5913

24-hour emergency phone number

CHEMTREC: 1-800-424-9300 (Inside the US)

CHEMTREC International: 1-703-527-3887 (Outside the US, collect calls accepted)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2 ^A
Respiratory sensitization	Category 1
Skin sensitization	Category 1
Carcinogenicity	Category 2
Reproductive toxicity	Category 2
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 1
Flammable liquids	Category 3

Label elements

Emergency Overview

Signal word

Danger

Harmful if inhaled

Causes skin irritation

Causes serious eye irritation

May cause allergy or asthma symptoms or breathing difficulties if inhaled

May cause an allergic skin reaction

Suspected of causing cancer

Suspected of damaging fertility or the unborn child

May cause respiratory irritation. May cause drowsiness or dizziness
Causes damage to organs through prolonged or repeated exposure
Flammable liquid and vapor



Appearance Gray

Physical state Liquid.

Odor Pungent

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Use only outdoors or in a well-ventilated area
Wash face, hands and any exposed skin thoroughly after handling
In case of inadequate ventilation wear respiratory protection
Contaminated work clothing should not be allowed out of the workplace
Do not breathe dust/fume/gas/mist/vapors/spray
Do not eat, drink or smoke when using this product
Keep away from heat/sparks/open flames/hot surfaces. - No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof electrical/ ventilating/ lighting/ equipment
Use non-sparking tools
Take precautionary measures against static discharge
Keep cool
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

If skin irritation or rash occurs: Get medical advice/attention

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower

Wash contaminated clothing before reuse

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician

In case of fire: Use CO₂, dry chemical, or foam to extinguish.

Precautionary Statements - Storage

Store locked up

Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Not applicable

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Talc (hydrous magnesium silicate)	14807-96-6	10 - 30
Styrene	100-42-5	10 - 30
Ground Limestone (Calcium Carbonate)	1317-65-3	7 - 13
Magnesite	546-93-0	5 - 10
Polyester Resin	PROPRIETARY	5 - 10
Soda Lime Borosilicate Glass	65997-17-3	1 - 5
Titanium Dioxide	13463-67-7	0.1 - 1
Trade Secret	Proprietary	0.1 - 1

4. FIRST AID MEASURES

Description of first aid measures

General advice	Get medical advice/attention if you feel unwell.
Eye contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Skin contact	IF ON SKIN: Wash skin with soap and water. If skin irritation persists, call a physician. Take off contaminated clothing and wash before reuse.
Inhalation	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
Ingestion	IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

Most important symptoms and effects, both acute and delayed

Symptoms	See section 2 for more information.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide (CO₂), Dry chemical, Foam

Unsuitable extinguishing media

None

Specific hazards arising from the chemical

Flammable.

Explosion data

Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Remove all sources of ignition. Use personal protective equipment as required.

Environmental precautions

Environmental precautions See section 12 for additional ecological information. Do not flush into surface water or sanitary sewer system.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Soak up with inert absorbent material.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials Strong oxidizing agents

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Talc (hydrous magnesium silicate) 14807-96-6	TWA: 2 mg/m ³ particulate matter containing no asbestos and <1% crystalline silica, respirable particulate matter	(vacated) TWA: 2 mg/m ³ respirable dust <1% Crystalline silica, containing no Asbestos TWA: 20 mppcf if 1% Quartz or more; use Quartz limit	IDLH: 1000 mg/m ³ TWA: 2 mg/m ³ containing no Asbestos and <1% Quartz respirable dust
Styrene 100-42-5	STEL: 40 ppm TWA: 20 ppm	TWA: 100 ppm (vacated) TWA: 50 ppm (vacated) TWA: 215 mg/m ³ (vacated) STEL: 100 ppm (vacated) STEL: 425 mg/m ³ Ceiling: 200 ppm	IDLH: 700 ppm TWA: 50 ppm TWA: 215 mg/m ³ STEL: 100 ppm STEL: 425 mg/m ³
Ground Limestone (Calcium Carbonate) 1317-65-3	-	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 15 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
Magnesite 546-93-0	-	-	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
Soda Lime Borosilicate Glass 65997-17-3	TWA: 1 fiber/cm ³ respirable fibers: length >5 µm, aspect ratio ≥3:1, as determined by the membrane filter method at 400-450X magnification	-	-

	[4-mm objective], using phase-contrast illumination TWA: 5 mg/m ³ inhalable particulate matter		
Titanium Dioxide 13463-67-7	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust (vacated) TWA: 10 mg/m ³ total dust	IDLH: 5000 mg/m ³ TWA: 2.4 mg/m ³ CIB 63 fine TWA: 0.3 mg/m ³ CIB 63 ultrafine, including engineered nanoscale

NIOSH IDLH *Immediately Dangerous to Life or Health*

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls Minimize exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state Liquid.
Appearance Gray
Odor Pungent
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range	145 °C / 293 °F	
Flash point	38 °C / 100 °F	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Relative density	No information available	
Water solubility	No information available	
Solubility(ies)	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Applied	0.05lbs/gal or 5.99 g/L
Packaged	1.62 lbs/gal or 194 g/L
Density	No information available
Bulk density	9.98
SADT (self-accelerating decomposition temperature)	No information available

10. STABILITY AND REACTIVITY

Reactivity

No information available

Chemical stability

Stable under normal conditions

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Excessive heat.

Incompatible materials

Strong oxidizing agents

Hazardous Decomposition Products

Carbon oxides

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	May cause irritation of respiratory tract.
Eye contact	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
Skin contact	May cause skin irritation and/or dermatitis.
Ingestion	Ingestion may cause irritation to mucous membranes.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Styrene 100-42-5	= 1000 mg/kg (Rat)	> 2000 mg/kg (Rat)	= 11.7 mg/L (Rat) 4 h
Titanium Dioxide 13463-67-7	> 10000 mg/kg (Rat)	-	-
Trade Secret	= 5410 mg/kg (Rat)	-	-

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Talc (hydrous magnesium silicate) 14807-96-6	-	Group 3	-	X

Styrene 100-42-5	-	Group 2A	Reasonably Anticipated	X
Soda Lime Borosilicate Glass 65997-17-3	-	Group 3	-	-
Titanium Dioxide 13463-67-7	-	Group 2B	-	X

IARC (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans

Not classifiable as a human carcinogen

NTP (National Toxicology Program)

Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Chronic toxicity

May cause adverse liver effects. Contains a known or suspected reproductive toxin.

Target Organ Effects

Central nervous system, Central Vascular System (CVS), Eyes, Liver, Reproductive System, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 11812 mg/kg

ATEmix (dermal) 39558 mg/kg

ATEmix (inhalation-dust/mist) 2 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

74.9825 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

Chemical Name	Partition coefficient
Styrene 100-42-5	2.95

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes

This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

Contaminated packaging

Do not reuse container.

US EPA Waste Number

D001, U166 U197

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
Styrene 100-42-5	Toxic Ignitable

14. TRANSPORT INFORMATION

Note:

This information is not intended to convey all specific regulatory information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

DOT

UN/ID No UN3269
Proper shipping name: Polyester Resin Kit
Hazard Class 3
Packing Group III

IATA

UN/ID No UN3269
Proper shipping name: Polyester Resin Kit
Hazard Class 3
Packing Group III

IMDG

UN/ID No UN3269
Proper shipping name: Polyester Resin Kit
Hazard Class 3
Packing Group III

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Complies
ENCS	Not determined
IECSC	Not determined
KECL	Not determined
PICCS	Not determined
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
Styrene - 100-42-5	0.1

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Styrene 100-42-5	1000 lb	-	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Styrene 100-42-5	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
Styrene - 100-42-5	Carcinogen
Titanium Dioxide - 13463-67-7	Carcinogen
Crystalline Silica (Quartz) - 14808-60-7	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Talc (hydrous magnesium silicate) 14807-96-6	X	X	X
Styrene 100-42-5	X	X	X
Ground Limestone (Calcium Carbonate) 1317-65-3	X	X	X
Tetrahydrophthalic Anhydride 85-43-8	X	-	-
Crystalline Silica (Quartz) 14808-60-7	X	X	X
Water 7732-18-5	-	-	X
Synthetic Amorphous Crystalline-Free Silica 7631-86-9	-	X	X
1,4-NAPHTHOQUINONE 130-15-4	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class

B3 - Combustible liquid, D2A - Very toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 2	Flammability 2	Instability 0	-
HMIS	Health hazards 2	Flammability 2	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)
HMIS (Hazardous Material Information System)

Revision Date: 5/14/2024

Version: 3

Disclaimer:

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet